

Deep Hole Drilling Machines - TBT Tiefbohrtechnik - BW 250-S - MACH-ID 9033



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Make TBT Tiefbohrtechnik
Type BW 250-S
YOP 2007
Control SIEMENS 840D



Specifications

Max. drill Ø steel	1.575 inch
Drilling depth	59.055 inch
X - Travel	78.74 inch
Y - Travel	51.181 inch
Z - Travel	59.055 inch
W - Travel	29.528 inch
Table load	15000
Table size L x W / or Ø	1600 x 1200 inch
Spindle taper	HSK 63 Mk

Dimensions

Length	283.464 inch
Width	307.086 inch
Height	167.323 inch
Weight	50729.3 lbs

Please Note: The information on this page has been obtained to the best of our ability and belief, and from the manufacturers where possible. It is given in good faith, but its accuracy can not be guaranteed. Accordingly, it will not form a representation or constitute contractual terms. We advise you to check any vital details!



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- Drilling, Milling, Tapping for heatexchanger bases and plates
- Swivable A Axis + 25 to - 15 Degrees
- Filtration and Coolant system 1000 L
- Cip conveyor 2000 x 1200 height out put
- Milling tool changer Tower Station 20 positions
- Capacity ELB Drilling 3 - 35 mm
- Capacity Milling 250 ccm/Min
- Feed rates all axis 15.000 mm/Min X-Y-W-Z
- Cutting hours ca 15.000
- Large tooling package

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