



Deep Hole Drilling Machines - TBT Tiefbohrtechnik - BW 250-S - MACH-ID 9033



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Make TBT Tiefbohrtechnik
Type BW 250-S
YOP 2007
Control SIEMENS 840D



Specifications

Max. drill Ø steel	40 mm
Drilling depth	1500 mm
X - Travel	2000 mm
Y - Travel	1300 mm
Z - Travel	1500 mm
W - Travel	750 mm
Table load	15000
Table size L x W / or Ø	1600 x 1200 mm
Spindle taper	HSK 63 Mk

Dimensions

Length	7200 mm
Width	7800 mm
Height	4250 mm
Weight	23000 kg

Please Note: The information on this page has been obtained to the best of our ability and belief, and from the manufacturers where possible. It is given in good faith, but its accuracy can not be guaranteed. Accordingly, it will not form a representation or constitute contractual terms. We advise you to check any vital details!



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- Drilling, Milling, Tapping for heatexchanger bases and plates
- Swivable A Axis + 25 to - 15 Degrees
- Filtration and Coolant system 1000 L
- Cip conveyor 2000 x 1200 height out put
- Milling tool changer Tower Station 20 positions
- Capacity ELB Drilling 3 - 35 mm
- Capacity Milling 250 ccm/Min
- Feed rates all axis 15.000 mm/Min X-Y-W-Z
- Cutting hours ca 15.000
- Large tooling package

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