

## Lasapparaten - Kjellberg - GTH 802 / KA / KAS - MACH-ID 8516



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**MACH-ID 8516**

Merk Kjellberg  
 Type GTH 802 / KA / KAS  
 Bouwjaar 2015  
 Besturing Kjellberg KAS



### Specificaties

|                   |       |
|-------------------|-------|
| Vermogen op 60 %  | 800   |
| Vermogen op 100 % | 720   |
| Input             | 63A A |

### Afmetingen

|         |         |
|---------|---------|
| Lengte  | 980 mm  |
| Breedte | 720 mm  |
| Hoogte  | 1000 mm |
| Gewicht | 320 kg  |

Belangrijk: De informatie op deze pagina is naar beste vermogen en overtuiging verkregen en waar nodig verkregen van de fabrikanten. De nauwkeurigheid kan niet worden gegarandeerd maar de informatie wordt te goeder trouw gegeven. Dienovereenkomstig vormt het geen vertegenwoordiging of contractuele voorwaarden. We raden u aan om alle essentiële details te controleren!



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GTH 802; The welding rectifier (thyristor-controlled) with constant voltage characteristics up to 800A is especially suited for submerged-arc welding. Mechanised, semi-automated and automated welding processes in combination with the pre-adjustment of nominal values on the welding automats of the KA series (also with optional interface for external control) are available for the toughest use in tank facility and boiler construction, bridge construction, shipbuilding and industrial mounting. All Kjellberg power sources are characterised by a reliable ignition behaviour and a stable arc. Big analogue displays make it easier to monitor the entire welding process.

The mobile and self-driven Kjellberg automat KA 1-UP can be used for single wire welding of plane sheets and inner tubes. The submerged-arc welding automat is available in three versions: for a maximum wire diameter of 3 mm respectively 5 mm. Pipe inside welding is possible with a diameter of 1500 mm or more. The KA 1-UP automats can be easily and flexibly adapted to any welding task. Nominal values for welding current, arc voltage and welding speed can be pre-selected in coordination with the power source. The integrated automatic ignition and automatic burn-free functions guarantee an optimum welding process. Start-up phase and end crater filling phase are separately adjustable. Equipped with laser pointers and infinitely configurable distance rolls for profiles, webs and flanges, the KA 1-UP automats offer professional conditions for precise seam tracking and a high degree of automation. The encoder-driven carriage with all-wheel drive can be operated with three different track widths. Track wheels are an optionally available extra for all carriages. They guarantee a constant distance to the workpiece.

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